



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

CERTIFICATE

No. ZCV-23-302/C01

which confirms that the organization

BAUMRUK & BAUMRUK s.r.o.

Address: Uhelná 339, 330 03 Chrást, Czech Republic

ID: 648 35 430

Unit: Uhelná 339, 330 03 Chrást, Czech Republic

has demonstrated conformity of the

welding process

with the requirements of the standard

EN ISO 3834-2:2021

in accordance with the certification scheme TD201,
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2013

within the following scope:

Metalworking, locksmithery, working. Production of parts for railway's vehicles, production of components for traction motors, production of parts building machines. Manufacture of metal parts for the medical industry.

More information on the scope of certification is given in the annex to the certificate,
which forms its integral part and contains 1 page.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions of the agreement on inspection activities No. ZCV-19-320/S01 concluded between the certified organization and certification body.

Organization is certified from 20.01.2011
Certificate validity until 20.01.2026
Česká Třebová, date 20.01.2023



Ing. Jaroslav Doležal
Head of Certification Body



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Annex to the Certificate No. ZCV-23-302/C01

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SCOPE OF ACTIVITY

Type of product: Railways vehicles, traction motors, building machines, parts for the medical industry

Product standards or alternative standard: EN 15085

Parent materials group (according to CEN ISO/TR 15608): 1.1, 1.2, 1.3, 2.1, 8.1

Welding and allied processes (according to ISO 4063): 111, 135

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.2	BW: 1-30 ; FW: 1-30	Re max. 355 MPa
135	1.2	FW: 3-30	Re max. 355 MPa fully mechanized
135	1.3	FW: 1,5-3	Re max. 380 MPa fully mechanized
135	2.1	BW: 3-20 ; FW: 5-12	Re max. 700 MPa
135	1.1/8.1	FW: 1-5	Re max. 175 MPa, fully mechanized
111	2.1/8.1	FW: 3-16	Re max. 380 MPa

Welding Coordination Personnel:

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Specific (S)	Daniel Petřík, 10.03.1977	IWT/CZ 13005 EWT/CZ 13005 IWS/CZ 07008
Deputy Welding Coordinator / Specific (S)	Dušan Bittner, 20.12.1968	IWT/CZ 12004 IWS/CZ 10019
Deputy Welding Coordinator / Basic (B)	Jaromír Brožík, 03.05.1973	IWS/CZ 17003, EWS/CZ 17003

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